

## Provisional Agenda of UNESCO

*Agenda* is the normative document which establishes the order in which the Agenda Items are taken up during the conference. Before the conference, the Directors shall release a Provisional Agenda which includes all issues that the Directors deem necessary for discussion. Delegates may request the inclusion of Supplementary Items on issues that they deem requisite for discussion but have been excluded from the Provisional Agenda. Draft Resolutions shall be introduced in the order of business set by the agenda once it is officially adopted. Only one agenda will be adopted in the conference. All delegates should read the agenda carefully before the conference for more efficient and fruitful discussions.

Please find below the Provisional Agenda of UNESCO.

### Provisional Agenda

**Committee:** United Nations Educational, Scientific and Cultural Organization (UNESCO)

**Topic A:** Improving the Protection and Management of World Heritage

**Topic B:** Development of Cultural and Creative Industries

- A. Reinforcement of National Governance of World Heritage**
- B. Improvement on International Management of World Heritage**
- C. Enhancement of Cultural Inheritance Level**
- D. Collaboration on Cultural Innovations**

Based on the analysis of the topics and their countries' stance, delegates should decide with discretion whether to submit Supplementary Items or not. Delegates may briefly account for the Supplementary Items to the directors, who will keep a record of all and reserve the right to decide whether or not to include them. Based on the Provisional Agenda and the accepted Supplementary Items, the Directors shall draft and release a Draft Agenda before the beginning of the conference, after which the Directors shall accept no more Supplementary Items.

The Supplementary Items **MUST** be submitted to the committee's mailbox [UNESCO@bimun.org](mailto:UNESCO@bimun.org) before **20:59 GMT+8, 24 April, 2022**. NO EXTENSION is permitted. Items submitted after the deadline will not be accepted by the Directors.